











CONTENT

Greeting	0
ODM & OEM Features	0
Core Competencies	0
Introduction to Factories	1
Introduction to Infrastructure	1
Products Type	1
Major Production	1
Research & Development	1
Clients	1



Naturalway pursues to become a green company that prioritizes the healthy life and environment of the people based on its sustainable management philosophy.

Greeting

For Healthy Life, NaturalWay

Naturalway is growing as a green company that cares about people and the environment.

Since its foundation in 1999, Naturalway has been making bold investments in R&D and constant challenges, and is growing into an OEM/ODM company specializing in the development of functional ingredients and manufacturing of health functional foods.

As a representative company in the food industry that requires higher morality and trust than other industries, we are striving to develop and produce products that everyone can safely consume based on our hygienic manufacturing facilities (GMP) and related infrastructure.

In addition, in line with rapidly changing industrial trends, we will develop not only the health functional food business, but also develop new materials and engage in health-oriented food technology R&D. We will create economic and social value through further development. As a green company that not only meets the various needs of consumers, but also cares about people and the environment, Naturalway Co., Ltd. provides health and happiness to customers and further strives to pursue the value of social contribution by promoting the health of the people.

Thank you again for your ongoing support, and we ask for your continued encouragement. We will repay you with future products loved by all.

Thank you!

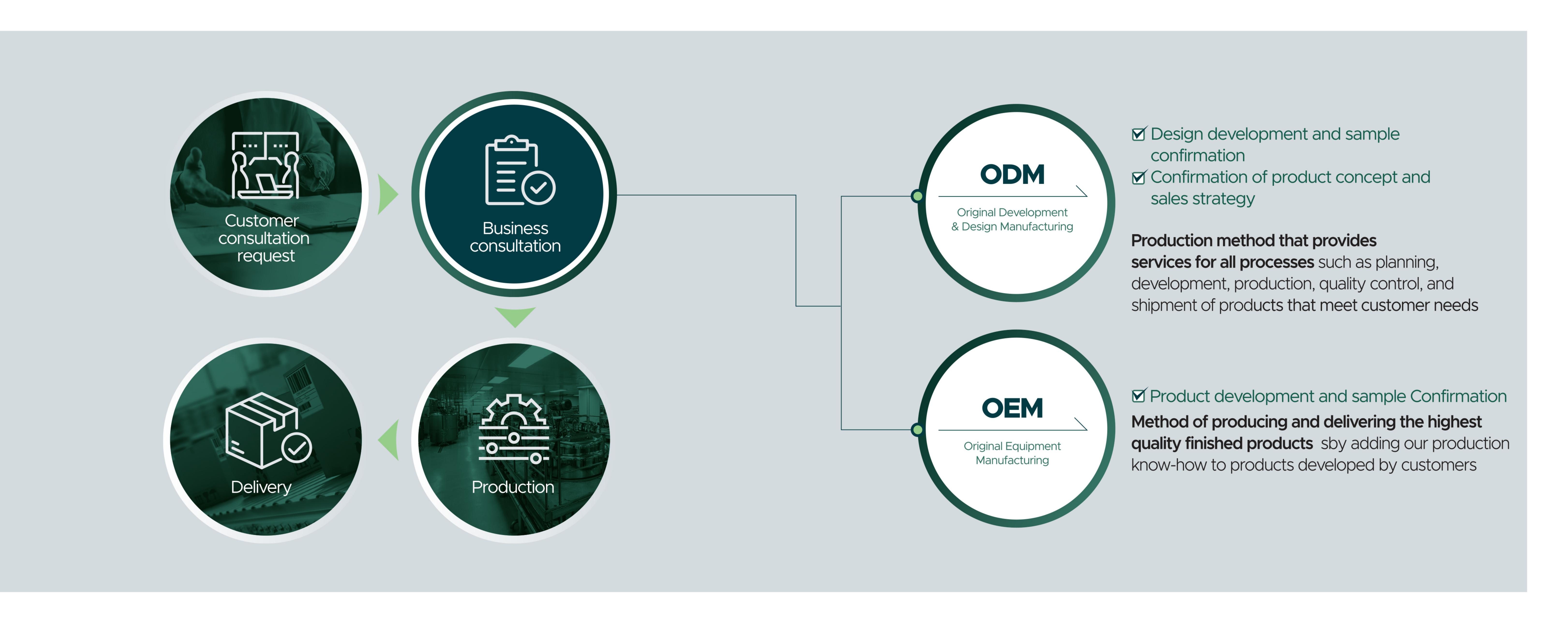




07

OEM & ODM Features

Naturalway is building the technology and infrastructure to provide services for the entire process, from product planning to production and delivery.





1999 Established Natural Way Co., Ltd.

2011 Awarded for excellent food safety company

2014 Established research institute Certified venture company Certified management innovation type SME

2016

Food Safety Management Certification Standard (HACCP) Designated as applicable business (No. 2016-1222)

2018

Expansion of factory 1 (building B, C) An ingredient approved by the Ministry of Food and Drug Safety (Ecklonia stolonifera extract, No. 2018-1)

2020 Acquired

FSSC 22000

2022

An ingredient approved by the Ministry of Food and Drug Safety (Lespedeza cuneata extract, No. 2018-1) Certified HALAL food

History of NATURALWAY

2007 GMP applied business (No. 20070015)

2013 Obtained ISO 9001 14001 certification

2015

Expansion of GMP beverage line (double cap manufacturing line, coffee) Selected as a high-growth company by the Ministry of SMEs and Startups

2017

Selected as a promising small and medium-sized business in Gyeonggi-do Certified Innobiz Technology Innovation Company

2019

2nd plant completed

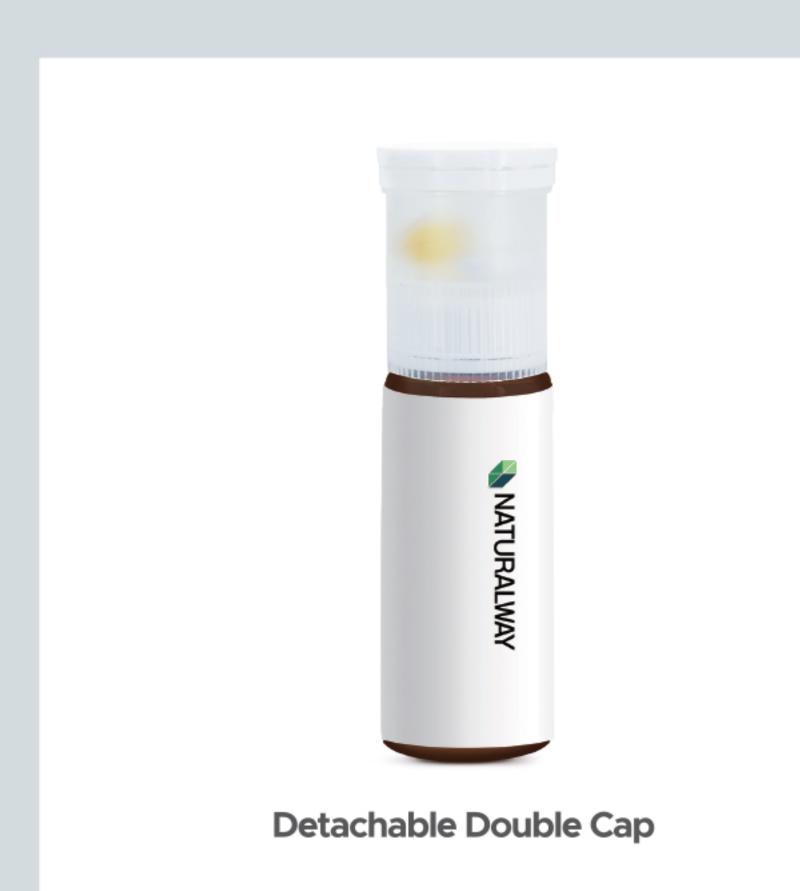
2021 Certified Korean industry standard (KS) for senior-friendly food

09

Core Competencies

The core of Natural Way's rapid growth

unique double-cap type functional beverage production







ChongKeunDang Healthcare GNM
Multi Vitamin IMMUNE SHOT All-IN-

GNM Dignity of Nature All-IN-ONE Immune Liquid Multi-Vitamin









- 1 Equipped with the first and only double cap production facility in Korea
- 2 Growing into a manufacturer specialized in double cap formulation through the development and production of unique double cap formulations
- 3 Possesses a number of patents and technology related to double cap production facility.

 Development of dual-form health functional food using double cap formulation
- 4 Owns an independent liquid production line along with the completion of a beverage production factory
- With the completion of a production factory specializing in OEM & ODM beverages, an overall mass production system is in place for packaging various products such as PET, CAN, BOTTLE, etc.,

 growing into a beverage specialized company

Differentiated pill manufacturing technology

recognized for its strong trust with customers

• Based on 30 years of know-how, systematized pill technology partnered with a number of large companies

Naturalway is an OEM / ODM company specializing in health functional food

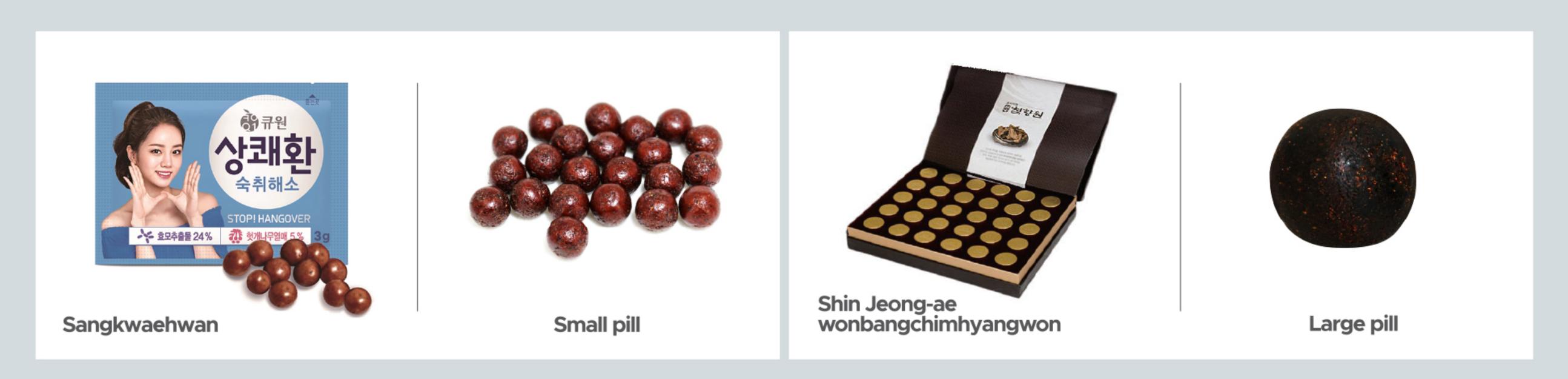
our business areas in various fields, from the health functional food business

to new material development and health-oriented food technology R&D.

manufacturing that is showing the best growth potential in the industry.

In keeping with rapidly changing industrial trends, we are expanding

- Unique coating technology and numerous related patents related to pill formulation
- Production and packaging of products of various specifications are possible



Natural Way's confidence

Industry-leading fluid bed granulation and coating technology

1 Fluid Bed Dryer

- Uniform and fast drying and mixing of powders
- 2 Fluid Bed Granulation (Top spray system)
- Improved fluidity (improved packaging productivity), improved solubility
- 3 Fluid Bed Coating (Bottom & spray system)
- Controls the release of functional ingredients by blocking the contact surface with a film (enteric, acid resistance)
- Eliminates bitterness and improves taste and aroma (improved sensory)
- Prevention of oxidation by air & contact with moisture (stability of functional materials)

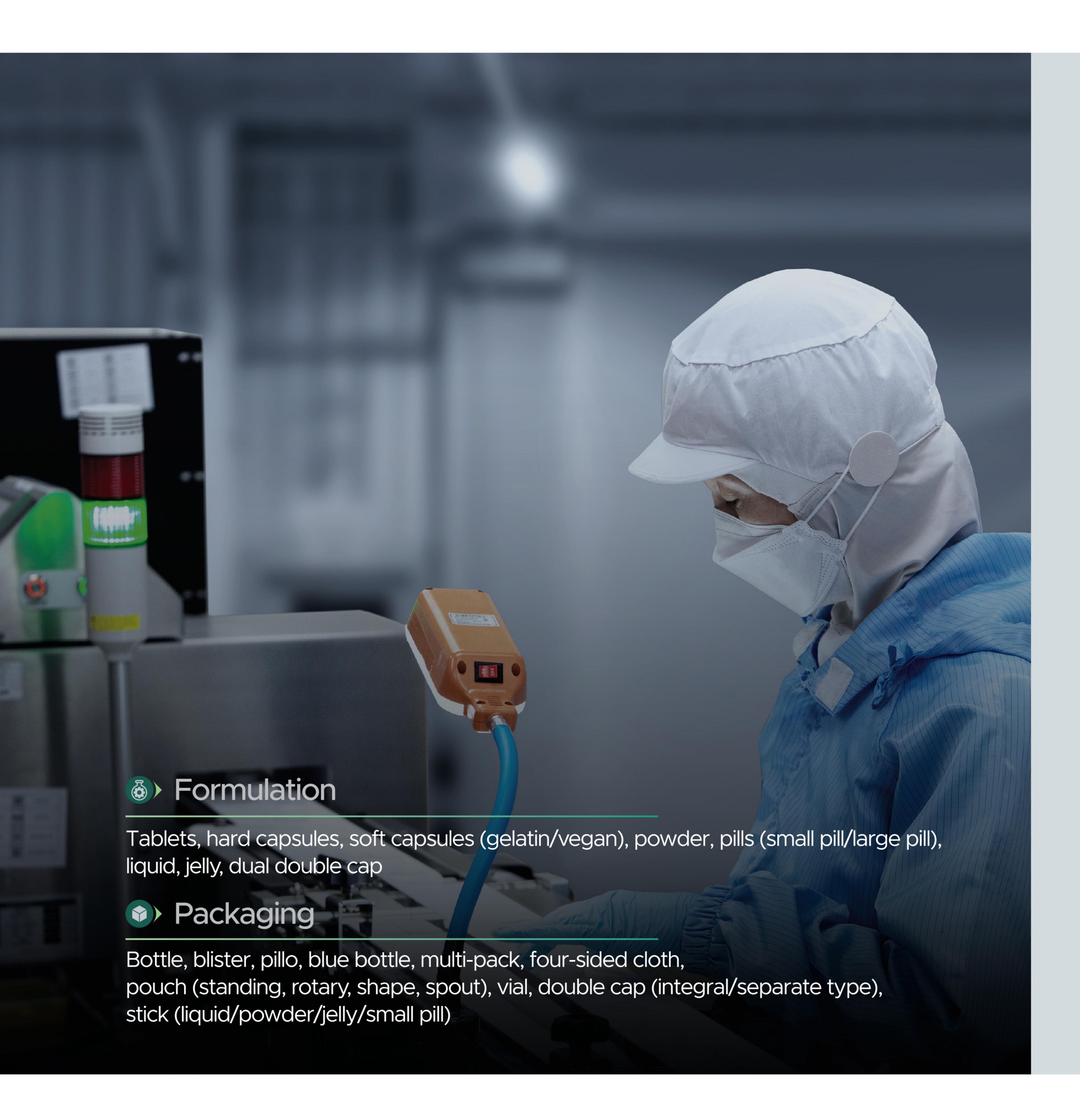






Powder coating

Introduction to Factories





in order to secure product expertise.



Strict production management

Certified by many domestic and foreign organizations
Strict hygiene management, various facilities
Excellent production stability

- Headquarters & Pocheon Factory 1
- Pocheon Factory 2
- Seoul Office



Naturalway operates separate production factories for each formulation

R&D capabilities

Based on academic understanding and planning ability Development of various formulations and new materials



Excellent and stable quality assurance

Owned self-quality analysis facility
Strict quality control by process

- GMP
 - ISO 14001
- HACCP FSSC 22000
- ISO 9001





Built Dec. 2006		
Designated location	83-135, Haeryong-ro, Pocheon-si, Gyeonggi-do, Republic of Korea	
Gross floor area	3 floors 2,400 pyeong (7,920 m²)	
Certified GMP	Certified GMP Building A Jun. 2007	
Products	Tablet / Powder / Large and small pill / Coffee	



Built Jan. 2019		
Designated location	83-135, Haeryong-ro, Pocheon-si, Gyeonggi-do, Republic of Korea	
Gross floor area	2 floors 515 pyeong (1,704 m²)	
Certified GMP	Certified GMP Building B 2019 04 / Building C Jun. 2019	
Products	Pill / Extraction / Freeze-drying only	



Built Jul. 2019		
Designated location	48-60, Yongjeonggyeongje-ro 1-gil, Gunnae-myeon, Pocheon-si, Gyeonggi-do, Republic of Korea	
Gross floor area	3 floors 2,545 pyeong (8,413 m²)	
Certified GMP	Certified GMP Aug. 2019	
Products	Drink / soft / Jelly	



- Coating room Separating type
- Factory 1 Fluidized bedroom Extraction Concentration Sangkwaehwan pill Manufacturing Line Sangkwaehwan pill manufacturing room
 - Double cap Equipment (cap filling)
- Powder stick pillow packaging



- Pretreatment room
 Filling line

Soft capsule

Analysis room

- Protein room/large pill
- Double cab room











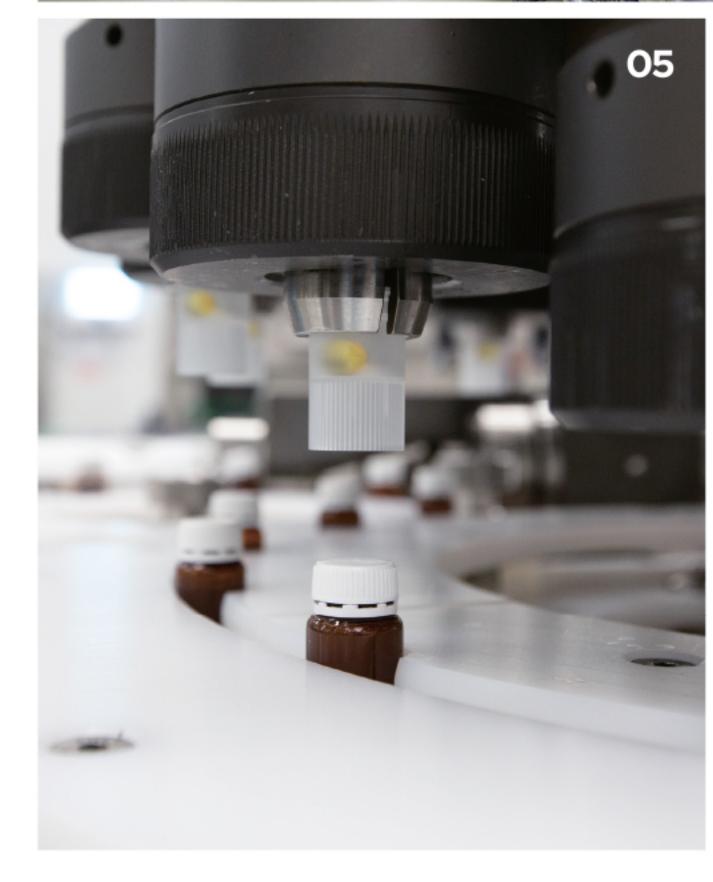
O1 Fluidized bedroom O2 Double cap equipment O3 O4 Sangkwaehwan pill manufacturing room

O5 Powder stick pillow packaging











O1 Analysis room O2 O3 O4 Pretreatment room O5 Double cab room O6 Filling line

Products Type

Naturalway has the technology to manufacture the most suitable formulation for the raw material.

Tablet

Volume specification	Formulation	Volume (mg)
Circle (small)		200
Circle (medium)		400
Circle (large)		1,400
Oval (medium)		600
Oval (large)		1,400
Rectangle (small)		400
Rectangle (medium)		600
Rectangle (large)		800
Heart (medium)		600

Hard Capsule

Volume specification	Formulation	Volume (mg)
No.4		150
No.0		500
No.00		600

Powder

Volume specification	Formulation	Volume (g)
Powder		10~200
Granule		1.5~5
Rod granule		2~6

Pill

Volume specification	Formulation	Volume (g)
Small pill(3 pie) stick type		2~7
Small pill(5.5 pie) all-roundpackaging type		3
Large pill(15.5~16.5 pie)		3.7

Double cap

Volume specification	Formulation	Volume (mg, ml)
Tablet		500mg
Soft capsule		500mg
Liquid		20ml

Soft Capsule (Vegan)

Volume specification	Formulation	Volume (mg)
12 oval		600
16 oblong		800
20 oblong		1000
22 oblong		1100

Soft Capsule (Gelatin)

Volume specification	Formulation	Volume (mg)
6 oval		250
7.5 oval		375
10 oval		400
12 oval		500~600
11 oblong		500~650
16 oblong		700~800
20 oblong		900~1,000
22 oblong		1,000~1200

Liquid

Volume specification	Formulation	Volume (ml)
Stick (small)		10~12
Stick (medium)		10~14
Stick (large)		20~40
Liquid pouch		50~200

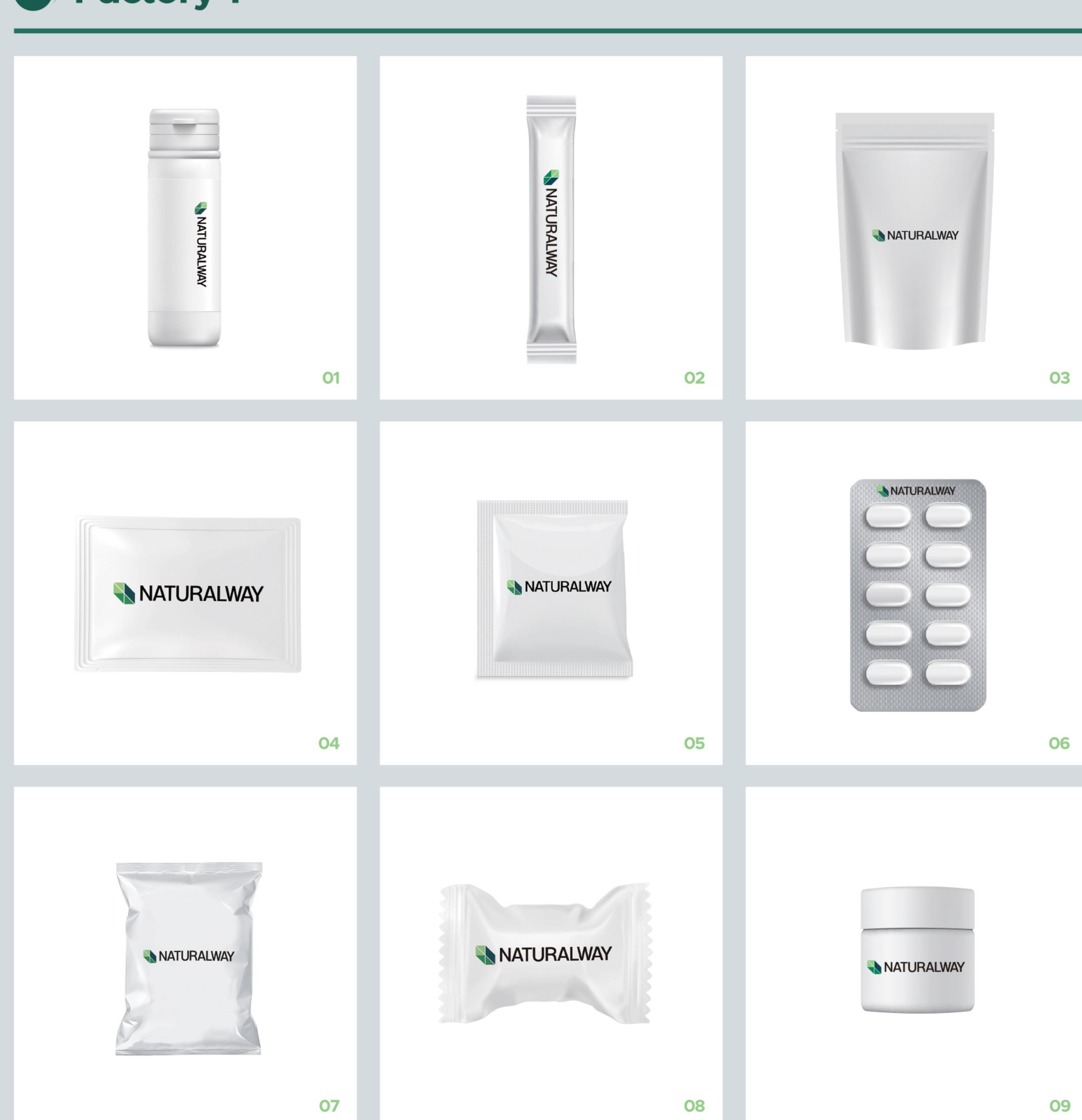
Via

Vial (linear type) Vial Vial 50ml	Volume specification	Formulation	Volume (ml)
Vial 50ml	Vial (linear type)		20ml
	Vial		50ml
Vial 170ml	Vial		170ml

Jelly

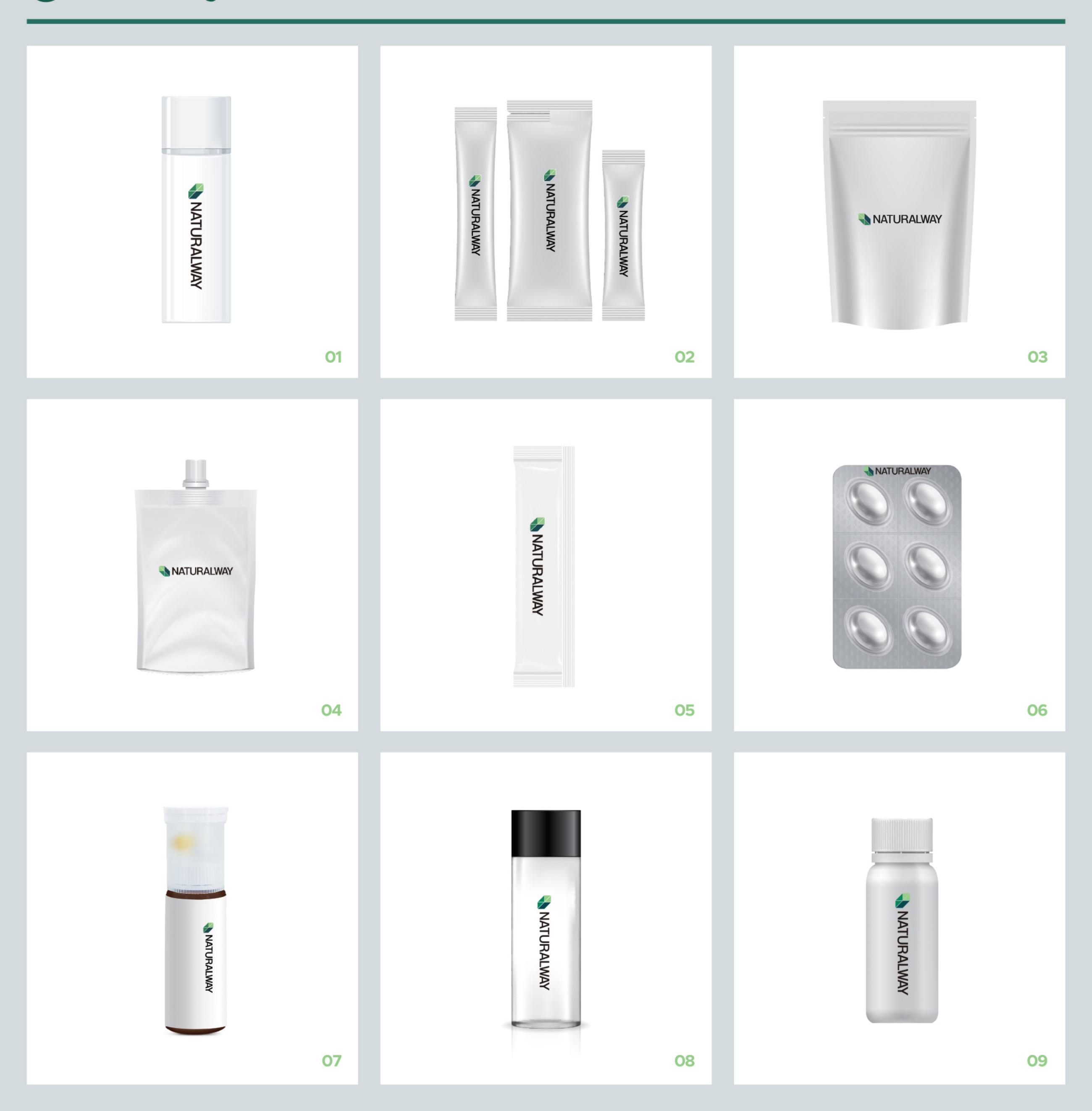
Volume specification	Formulation	Volume (g)
Stick jelly		15~20

(a) Factory



O1 Bottle O2 Stick O3 Shape pouch O4 All side O5 Multipack O6 BlisterO7 Pillow (confectionery bag type) O8 Pillow (confectionery bag mini type) O9 Blue bottle

Factory 2



O1 Bottle O2 Liquid stick (small, medium, large) O3 Liquid pouch O4 Liquid sprout pouch O5 Tree-sided stick O6 Blister O7 Detachable double cap O8 Integrated double cap O9 Vial

Clients

Individual Recognition by K-FDA

Ecklonia stolonifera extract (K-FDA No. 2018-01)		Lespedeza cuneata extract powder (K-FDA No. 2022-40)		
Raw material	Ecklonia stolonifera	Raw material	Lespedeza cuneata	
Active ingredient	Diekol	Active ingredient	Pinitol	
Health claim	May help to protect liver	Health claim	May help to maintain male health in menopause	
Biomarkers	AST, ALT, γ-GTP	Biomarkers	Androgen Deficiency in Aging Males (ADAM) Aging Males' Symptoms (AMS)	

8 Status of Development of Functional Ingredients

Matariala		Stage				
Materials	Health claim	Standardization	Pre-clinical	Clinical	K-FDA submission	K-FDA approval
NW-002	Weight management					
NW-004	Sleep quality					
NW-005	Prostate health					
NW-007	Cognitive improvement					
NW-008	Muscle strength improvement					

Registered Patents and Applications



No. of Patents

No. of Trademarks

Clients























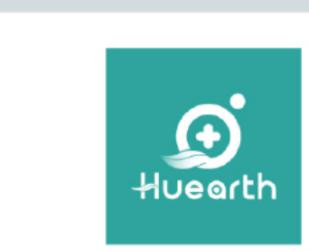




















































- (h) Headquarter & Factory 1) 83-135, Haeryong-ro, Pocheon-si, Gyeonggi-do, Republic of Korea
- (b) Factory 2 48-60, Yongjeonggyeongje-ro 1-gil, Gunnae-myeon, Pocheon-si, Gyeonggi-do, Republic of Korea
- Seoul office 406 Boam Building, 104, Apgujeong-ro, Gangnam-gu, Seoul, Republic of Korea
- 🕠 +82-31-535-7674 🕒 www.naturalway.co.kr